



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M Super Weatherstrip and Gasket Adhesive - Black, P.N. 08008

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 09/21/09

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Product Use:

Intended Use: Automotive
Specific Use: Adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
POLYCHLOROPRENE	9010-98-4	10 - 30
METHYL ETHYL KETONE	78-93-3	10 - 30
PHENOLIC POLYMER, NJ TRADE SECRET REGISTRY # 04499600-6305	Trade Secret	10 - 30
HEXANE	110-54-3	4 - 15
TOLUENE	108-88-3	5 - 10
HEPTANE	142-82-5	1 - 7
METHYLCYCLOPENTANE	96-37-7	1 - 7
MAGNESIUM OXIDE	1309-48-4	3 - 7
2-METHYLPENTANE	107-83-5	1 - 5
3-METHYLPENTANE	96-14-0	1 - 5
XYLENE	1330-20-7	1 - 5
CYCLOHEXANE	110-82-7	0.1 - 2
CARBON BLACK	1333-86-4	0.1 - 1.0
P-TERT-BUTYLPHENOL	98-54-4	0.1 - 1.0
ETHYLBENZENE	100-41-4	0.1 - 1.0
NEOHEXANE	75-83-2	<= 1.0
2,3-DIMETHYLBUTANE	79-29-8	0.1 - 1.0
ZINC OXIDE	1314-13-2	0.1 - 1.0
ROSIN	8050-09-7	0.1 - 1.0

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Black. Solvent odor.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause allergic skin reaction.

Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Intentional concentration and inhalation may be harmful or fatal.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea,

slowed reaction time, slurred speech, giddiness, and unconsciousness.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Prolonged or repeated exposure may cause:

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
CARBON BLACK	1333-86-4	Group 2B	International Agency for Research on Cancer
ETHYLBENZENE	100-41-4	Group 2B	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	-6.00 °F [<i>Test Method:</i> Tagliabue Closed Cup]

Flammable Limits - LEL	1.00 % volume
Flammable Limits - UEL	11.50 % volume
OSHA Flammability Classification:	Class IB Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel.

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities.

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill.

Contain spill. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid skin contact. Avoid static discharge. Keep out of the reach of children. Do not breathe vapors. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Use in an enclosed process area is recommended. Do not use in a confined area or areas with little or no air movement. Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Fluoroelastomer (Viton), Nitrile Rubber, Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection

Do not breathe vapors. Consult the current 3M Respirator Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
CARBON BLACK	ACGIH	TWA	3.5 mg/m3	Table A4
CARBON BLACK	CMRG	TWA	0.5 mg/m3	
CARBON BLACK	OSHA	TWA	3.5 mg/m3	Table Z-1
CYCLOHEXANE	ACGIH	TWA	100 ppm	
CYCLOHEXANE	OSHA	TWA	300 ppm	Table Z-1
ETHYLBENZENE	ACGIH	TWA	100 ppm	Table A3
ETHYLBENZENE	ACGIH	STEL	125 ppm	Table A3
ETHYLBENZENE	CMRG	TWA	25 ppm	
ETHYLBENZENE	CMRG	STEL	75 ppm	
ETHYLBENZENE	OSHA	TWA	100 ppm	Table Z-1A
ETHYLBENZENE	OSHA	STEL	125 ppm	Table Z-1A
HEPTANE	ACGIH	TWA	400 ppm	
HEPTANE	ACGIH	STEL	500 ppm	
HEPTANE	OSHA	TWA, Vacated	400 ppm	
HEPTANE	OSHA	TWA	500 ppm	Table Z-1
HEPTANE	OSHA	STEL, Vacated	500 ppm	
HEXANE	ACGIH	TWA	50 ppm	Skin Notation*
HEXANE	OSHA	TWA, Vacated	50 ppm	Table Z-1A
HEXANE	OSHA	TWA	500 ppm	Table Z-1A
HEXANE (ISOMERS OTHER THAN N-HEXANE)	ACGIH	TWA	500 ppm	
HEXANE (ISOMERS OTHER THAN N-HEXANE)	ACGIH	STEL	1000 ppm	
MAGNESIUM OXIDE	ACGIH	TWA, as fume	10 mg/m3	Table A4
MAGNESIUM OXIDE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
METHYL ETHYL KETONE	ACGIH	TWA	200 ppm	

METHYL ETHYL KETONE	ACGIH	STEL	300 ppm	
METHYL ETHYL KETONE	OSHA	TWA	200 ppm	Table Z-1A
METHYL ETHYL KETONE	OSHA	STEL	300 ppm	Table Z-1A
ROSIN	ACGIH	TWA	Reduce exposure to as low as possible	Sensitizer, see limit column
TOLUENE	ACGIH	TWA	20 ppm	Table A4
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA, Vacated	100 ppm	
TOLUENE	OSHA	STEL, Vacated	150 ppm	
TOLUENE	OSHA	TWA	200 ppm	Table Z-2
TOLUENE	OSHA	CEIL	300 ppm	Table Z-2
XYLENE	ACGIH	TWA	100 ppm	Table A4
XYLENE	ACGIH	STEL	150 ppm	Table A4
XYLENE	CMRG	TWA	50 ppm	
XYLENE	CMRG	STEL	75 ppm	
XYLENE	OSHA	TWA	100 ppm	Table Z-1A
XYLENE	OSHA	STEL	150 ppm	Table Z-1A
ZINC OXIDE	ACGIH	TWA, respirable	2 mg/m3	
ZINC OXIDE	ACGIH	STEL	10 mg/m3	
ZINC OXIDE	OSHA	TWA, as fume	5 mg/m3	Table Z-1
ZINC OXIDE	OSHA	TWA, respirable	5 mg/m3	Table Z-1
ZINC OXIDE	OSHA	STEL, Vacated, as fume	10 mg/m3	
ZINC OXIDE	OSHA	TWA, Vacated, as dust	10 mg/m3	
ZINC OXIDE	OSHA	TWA, as total dust	15 mg/m3	Table Z-1

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	Black. Solvent odor.
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	-6.00 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	1.00 % volume
Flammable Limits - UEL	11.50 % volume
Boiling point	148 - 189 °F
Density	7.51 lb/gal
Vapor Density	3.00 [<i>Ref Std:</i> AIR=1]
Vapor Pressure	120.0000 mmHg [@ 68 °F]
Specific Gravity	0.90 [<i>Ref Std:</i> WATER=1]

pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Slight (less than 10%)
Evaporation rate	>=3.60 [<i>Ref Std:</i> ETHER=1]
Hazardous Air Pollutants	21.75 % weight [<i>Test Method:</i> Calculated]
Volatile Organic Compounds	557.59 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i> excluding exempt compounds]
Volatile Organic Compounds	61.44 % weight [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i> excluding exempt compounds]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	60.7 % weight
VOC Less H2O & Exempt Solvents	559.20 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Viscosity	7500.0 - 9500.0 centipoise
Conditions to avoid	Sparks and/or flames
Materials to avoid	Strong oxidizing agents

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid
Heat, Sparks and/or flames

10.2 Materials to avoid
Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified
Toxic Vapor, Gas, Particulate	Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D006 (Cadmium), D009 (Mercury), D010 (Selenium), D018 (Benzene), D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):
41-3701-2175-2, 60-4550-2996-1, 60-9800-3122-7, LB-K000-1071-0

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	5 - 10
HEXANE	110-54-3	4 - 15
CYCLOHEXANE	110-82-7	0.1 - 2
XYLENE	1330-20-7	1 - 5
ETHYLBENZENE	100-41-4	0.1 - 1.0

This material contains a chemical which requires export notification under TSCA Section 12[b]:

<u>Ingredient (Category if applicable)</u>	<u>C.A.S. No</u>	<u>Regulation</u>	<u>Status</u>
HEPTANE	142-82-5	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable
METHYLCYCLOPENTANE	96-37-7	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
CARBON BLACK	1333-86-4	**Carcinogen
ETHYLBENZENE	100-41-4	**Carcinogen
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 3: Potential effects from inhalation information was modified.

Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 8: Respiratory protection information was modified.
Section 3: Immediate other hazard(s) was modified.
Section 3: Other health effects information was modified.
Section 9: Property description for optional properties was modified.
Section 2: Ingredient table was modified.
Section 15: EPCRA 313 information was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 9: Property description for required properties was added.
10.1 Conditions to avoid was added.
10.2 Materials to avoid was added.
Section 6: Release measures information was added.
Section 6: Release measures information was added.
Section 6: Release measures information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.
Section 6: Release measures information was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.

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